



Installation Instructions: Side Manways



1. Select installation location (avoid mold parting lines if possible)
2. Position manway and mark four bolt holes at or near the top
3. Drill a 4-6" diameter hand hole (well inside the 24" manway hole) for inserting the first four bolts
4. Drill four 9/16" holes as marked and bolt manway to tank
5. Mark remainder of holes and the 24" center hole then remove manway
6. Drill remainder of holes and cut out the 24" center hole
7. Inspect interior of tank wall and grind smooth any uneven areas which may prevent proper seating of interior bolt gasket
8. Bolt manway to tank using 1/4" EPDM gasket between tank and manway attachment saddle ****be sure to use an anti-seize compound****
9. Tighten all bolts to approximately 25 ft/lb torque

